



## aseke® ALLOY EF MOORING CHAINS, GRADE 60

CONTINUOUS HOT GALVANIZED WITH TEMPERED ELECTROPHORETIC BLACK SURFACE

PRODUCED ACC TO DIN 763/DIN 5685C IN DUCTILE GRADE 60 ALLOY, QUENCHED AND TEMPERED. PRODUCED ON GERMAN 'WAFIOS' FULLY AUTOMATIC CUTTING, BENDING AND WELDING MACHINES AGAINST STRESS CORROSION. CALIBRATED AND STAMPED WITH TRACABILITY ID-CODE EVERY SECOND METER. CONTINUOUS HOT GALVANIZED FOR EXTRA SMOOTH, THICK AND EVEN ZINK SURFACE. EACH PRODUCTION LOT IS TESTED TO BREAK AND PROOF LOADED ACC TO EN 1677. CERTIFIED ACC TO EN-10204 3.1 (CHEMICAL AND MECHANICAL PROPERTIES) AND PRODUCT CERTIFIED TO NS 9415:2009 BY CERTIFICATE NO PR030.

ITEM NO	d	t	b	CA KG/M	TEST LOAD	STRECH MBL	METER PER BUNDLE
934011 EF	11 MM	72	41	2,2	30 kN	75 kN	50
934013 EF	13 MM	82	50	3,0	52 kN	114 kN	50
934016 EF	16 MM	100	62	4,5	63 kN	159 kN	50
934019 EF	19 MM	125	75	6,6	85 kN	241 kN	50
934022 EF	22 MM	127	82	8,5	131 kN	340 kN	50
934025 EF	25 MM	142	88	11,0	180 kN	440 kN	50
934030 EF	30 MM	159	102	16,0	361 kN	887 kN	50
934035 EF	35 MM	170	120	22,5	440 kN	980 kN	50



THE SURFACE IS HOT DIP GALVANIZED AFTER CLEANING AND DRYING, BEFORE BEING ENTERED INTO A TEMPERED ELECTROPHORETIC PAINT BATH. THE APPLYING OF THE SPECIAL HIGH QUALITY PAINT BY THE ELECTROPHORETIC PROCESS SECURES FULL AND LONG LASTING ATTACHMENT OF THE PROTECTIVE EXTRAORDINARILY SMOOTH AND EVEN SURFACE ON TOP OF THE ZINK LAYER.



GRADE 60 MOORING CHAINS CAN ALTERNATIVELY BE PRODUCED WITH SELF-COLORED OR PAINTED SURFACE. TEST REPORTS FROM INDEPENDENT TEST SOCIETIES CAN BE PROVIDED.

DIM TOLERANCE FOR DIAMETER OF G60 CHAINS FROM OUR PRODUCTION: +/-3%.

"NACM" STANDARD DIM TOLERANCE FOR DIAMETER OF G60 CHAINS: -7%

### FULLY WELDED aseke CHAIN SLINGS AND BRIDLES FOR MOORINGS

ITEM NO	CHAIN/LINK DIA	MASTER LINK L	MIN. TEST LOAD	MIN. STRECH MBL	TOTAL LENGTH
934016/20	16/20 MM	150 80	81,6 kN	241 kN	upon inquiry
934019/25	19/25 MM	190 100	124,6 kN	340 kN	upon inquiry
934019/28	19/28 MM	210 110	124,6 kN	340 kN	upon inquiry
934022/32	22/32 MM	270 140	182,4 kN	440 kN	upon inquiry'
934025/38	25/38 MM	270 140	201,6 kN	593 kN	upon inquiry

